



MURATA WIEDEMANN TOOLING





Ketec Precision Tooling Co., LtdManufacturing CNC Punch Tooling



Ketec Precision Tooling Co., Ltd Manufacturing Press Brake Tooling

KETEC CHINA SERVE THE WORLD

The biggest sheet metal tooling manufacturer in China

- National High Tech Enterprise
- Registered Capital: 50 Million RMB.
- Fix Assets: 150 Million RMB.
- Total factory area: 506,000 square feet (47,000 square meters).
- Annual Product Capacity: 1,200,000 sets for CNC punch press tooling; 20,000 sets for Press Brake Tooling.
- Over 300 high-quality employees in the company, KETEC have completed machining, EDM, heat treatment.
- National high-tech enterprise, features sheet metal technology R&D center.
- Obtains 18 national invention and new utility patent.
- Over 10,000 sheet metal enterprises in the world are using KETEC TOOLS
- 24 Direct sales in China and 18 KETEC Agents in the global countries.

- 1998 Sept. Founded Jiangnan Mold Tools Factory in Guangzhou.

 Manufacturing stamping tooling.
- 2001 Aug. Established Ketec Precision Tooling Co.,Ltd.

 Manufacturing CNC punch tooling and stamping tooling.
- 2004 Feb. Registered **KETEC** trademark.
- 2004 Aug. ISO9000:2000 certified.
- 2004 Nov. Registered KETEC as an international trademark.
- 2007 Dec. Registered enterprise value increasing to 5 Million RMB.
- 2008 Jan. Move to Mingzhu Industrial Park in Conghua Guangzhou with approximately 323,000 square feet (30,000 square meters).
- 2008 Jan. Registered enterprise value increasing to 10 Million RMB.
- 2008 Mar. Awarded Guangdong Major Products certificate for CNC punch tooling.
- 2008 Jun. Created guideline with permission from Standardization

 Administration of People's Republic of China for CNC Turret

 Punch Tooling standard.
- 2010 Feb. Published JB/T 10928–2010, CNC Turret Punch Tooling standard by China Ministry of Industry and Information.

 Implemented in July 2010.
- 2010 Nov. ISO 9001:2008 Certified.
- 2011 Jun. Started selling TOP series thick turret tooling.
- 2011 Nov. Setup warehouse in Taicang Jiangsu.
- 2012 Mar. Registered enterprise value increasing to 50 Million RMB.
- 2012 Jul. Rated as National High Tech Enterprise.
 - Certification No: GR201244000059
- 2012 Aug. Second location completed in Industrial Nan Road

 Conghua Guangzhou with approximately 183000 square feet

 (17000 square meters). Manufacturing press brake tooling.
- 2012 Aug. Established KETEC Precision Tooling Inc. in USA.
- 2013 Oct. Setup warehouse in Tianjin.
- 2015 Oct. Honored the Integrity of Law-Abiding business model in Guangzhou.

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114 SERIES

114 SERIES STANDARD TOOL

Part

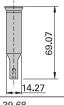
Icon

Description Code

Price

A STN (~12.7mm) [~1/2"]

Punch



Round

W1.AP1RO.

Die



Round (no pin)

W1.AD1RO.

Round (Heavy Duty)

W1.AD3RO.

Stripper

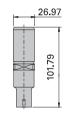


Stripper (IA station) Stripper (XA station) W1.AS1

W1.XS1

B STN (~25.4mm) [~1"]

Punch



Round

Square (8 locators)

Shape (4 locators) Other (4 locators)

W1.BP2**. W1.BP2**.

W1.BP1RO. W1.BP3SQ.

Die



Round

Shape Others W1.BD1RO. W1.BD2**.

W1.BD2**.

Stripper

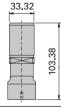


Stripper

W1.BS1

C STN (25.4~38.1mm) [1"~1-1/2"]

Punch



Round

Square (8 locators)

W1.CP1RO. W1.CP3SQ.

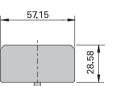
Shape (4 locators)

W1.CP2**.

Others (4 locators)

W1.CP2**.

Die



Round

Others

Shape

W1.CD1RO. W1.CD2**.

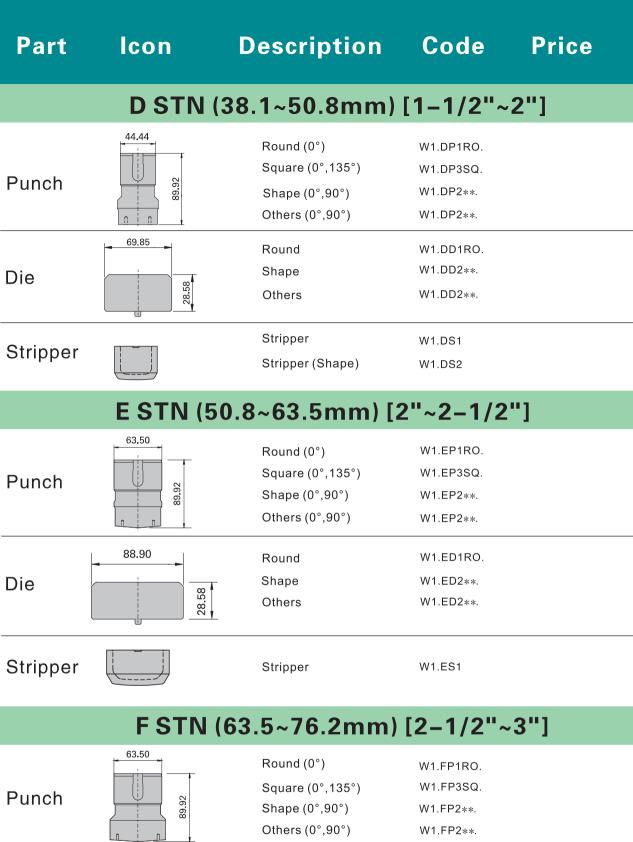
W1.CD2**.

Stripper



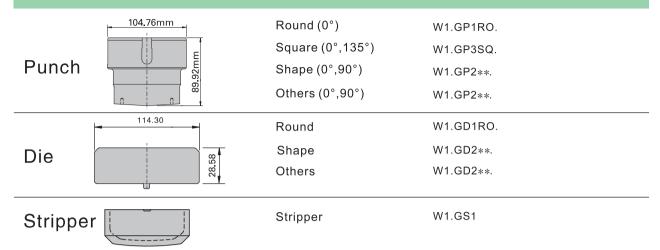
Stripper

W1.CS1



Description Code Part lcon **Price**

G STN (76.2~88.9mm) [3"~3-1/2"]



H STN (88.9~104.8mm) [3-1/2"~4-1/5"]

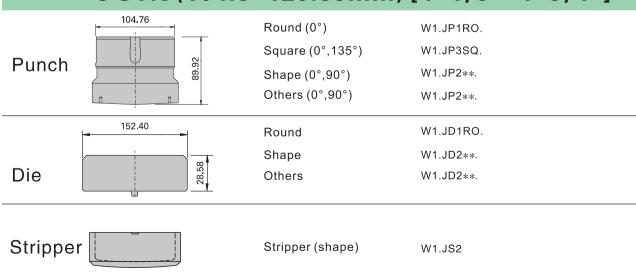


Stripper

Stripper

JSTN (104.8~120.65mm) [4-1/5"~4-3/4"]

Not supply



Part Icon Description Code Price

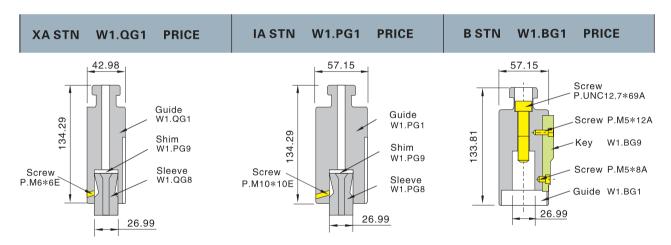
K STN (120.65~139.7mm) [4-3/4"~5-1/2"]

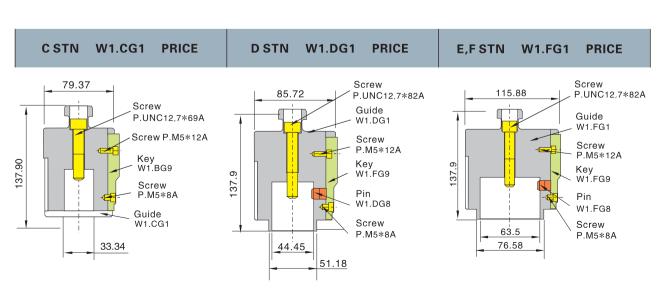


L STN (139.7~152.4mm) [5-1/2"~6"]



114 Guide







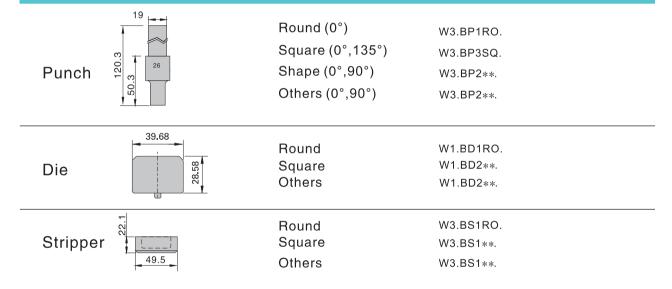
VULCAN SERIES

VULCAN SERIES STANDARD TOOL

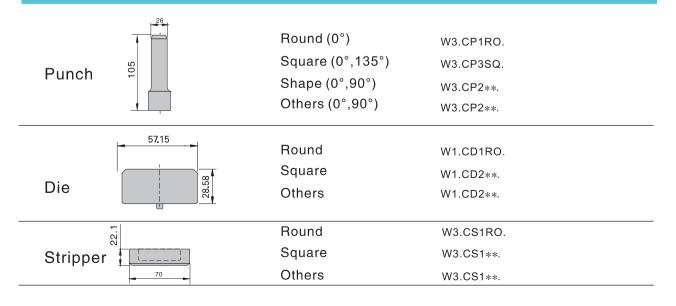
Part Icon Description Code Price X STN (~12.7mm) [~1/2"]



AB STN (~25.4mm) [~1"]



C STN (25.4~38.1mm) [1"~1-1/2"]



VULCAN SERIES STANDARD TOOL Description Part Icon Code **Price** D STN (38.1~50.8mm) [1-1/2"~2"] Round (0°) W3.DP1RO. 32 Punch Square (0°,135°) W3.DP3SQ. 90 Shape (0°,90°) W3.DP2**. Others (0°,90°) W3.DP2**. Round W1.DD1RO. Square W1.DD2**. 28.58 Die Others W1.DD2**. W3.DS1RO. Round Square Stripper W3.DS1**. Others W3.DS1**. E STN (50.8~63.5mm) [2"~2-1/2"] Round (0°) W3.EP1RO. 50 Square (0°,135°) Punch W3.EP3SQ. 105 Shape (0°,90°) W3.EP2**. Others (0°,90°) W3.EP2**. 88.90 Round W1.ED1RO. Square W1.ED2**. Die Others W1.ED2**. Round W3.FS1RO. Stripper Square W3.FS1**. 107 Others W3.FS1**. F STN (63.5~76.2mm) [2-1/2"~3"] Round (0°) W3.FP1RO. Square (0°,135°) 50 W3.FP3SQ. Punch 105 Shape (0°,90°) W3.FP2**. Others (0°,90°) W3.FP2**. 101.60 Round W1.FD1RO. Square W1.FD2**. 28.58 Die Others W1.FD2**. Round W3.FS1RO. Square W3.FS1**. Stripper

107

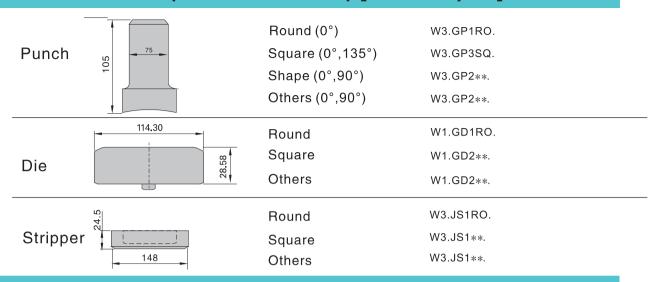
Others

W3.FS1**.

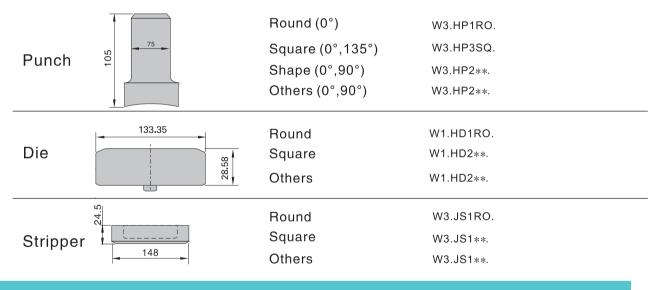
VULCAN SERIES STANDARD TOOL

Part Icon Description Code Price

G STN (76.2~88.9mm) [3"~3-1/2"]



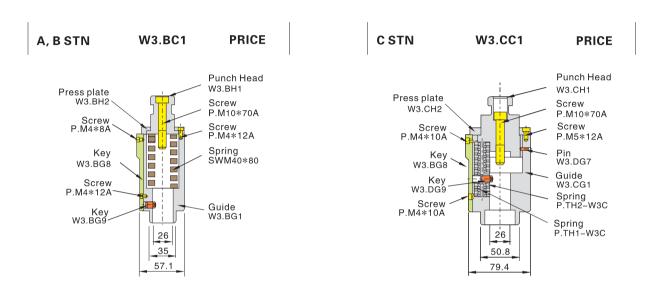
H STN (88.9~104.8mm) [3-1/2"~4"]

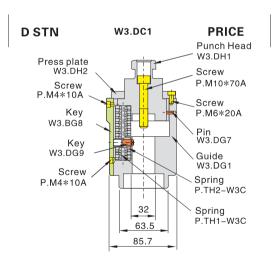


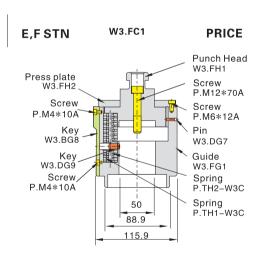
J STN (104.8~120.65mm) [4"~4-1/2"]

Punch Formal Punch	Round (0°) Square (0°,135°) Shape (0°,90°) Others (0°,90°)	W3.JP1RO. W3.JP3SQ. W3.JP2**. W3.JP2**.
Die 152.4	Round Square Others	W1.JD1RO. W1.JD2**. W1.JD2**.
Stripper 148	Round Square Others	W3.JS1RO. W3.JS1**. W3.JS1**.

VULCAN HOLDER



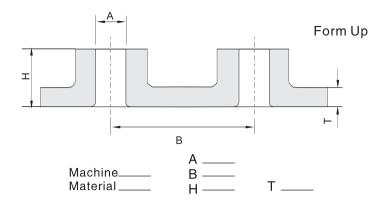






FORMING TOOLS

EXTRUSION TAPPING



Prepunch size (Stainless steel)

unit: mm [inch]

Extru	usion	Thickness: T			
Size	ØΑ	0.6 [0.02]	0.8 [0.03]	1.0 [0.04]	1.2 [0.05]
M2.6	2.21 [0.09]	1.3 [0.05]	1.3 [0.05]	1.3 [0.05]	
M3	2.60 [0.10]	1.3 [0.05]	1.3 [0.05]	1.6 [0.06]	1.8 [0.07]
M4	3.40 [0.13]		2.0 [0.08]	2.0 [0.08]	2.0 [0.08]
M5	4.30 [0.17]			2.3 [0.09]	2.3 [0.09]
M6	5.10 [0.20]			3.0[0.12]	3.0[0.12]

- Need prepunch
- Give tool enough time to strip
- Replaceable insert design on extruction
- Form Up & Form Down
- Max. thickness

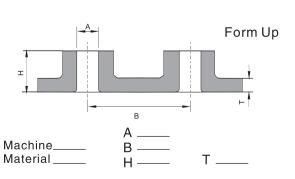
Mild steel: 2.3mm [0.09"] Aluminum: 2.0mm [0.08"] Stainless: 1.2mm [0.05"]

Prepunch size (Mild steel, Aluminum)

unit: mm [inch]

Extrusion		Thickness: T				
Size	ØA	0.6 [0.02]	0.8 [0.03]	1.0 [0.04]	1.2 [0.05]	
M2.6	2.21 [0.09]	1.3 [0.05]	1.3 [0.05]	1.3 [0.05]		
МЗ	2.60 [0.10]	1.3 [0.05]	1.3 [0.05]	1.6 [0.06]	1.8 [0.07]	
M4	3.40 [0.13]		2.0 [0.08]	2.0 [0.08]	2.0 [0.08]	
M5	4.30 [0.17]			2.3 [0.09]	2.3 [0.09]	
M6	5.10 [0.20]			3.0[0.12]	3.0[0.12]	

EXTRUSTION





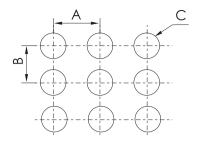


- Need prepunch
- Form Up & Form Down
- Give tool enough time to strip
- Max. thickness

Mild steel: 2.0mm [0.08"] Aluminum: 2.0mm [0.08"] Stainless: 1.2mm [0.05"]

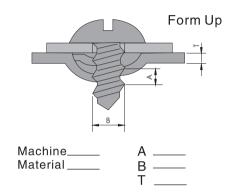
■ Forming height: H≥2T

CLUSTER-



Machine____ A ___ C ___ Material___ B ___ T ___

- Space of holes must be over 3.2mm [0.13"]or 2T
- Please fill in the above form

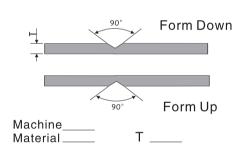




THREAD FORM

- Form Up & Form Down
- Thickness range: 0.5mm~1.2mm [0.02"~0.05"]
- Please fill in the left form

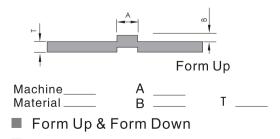
CENTERPOINT



- Forbid punching without sheet
- Adjust the height of the tool to change the depth when punching
- Form Up & Form Down
- Angle: 90 degree, Max. thickness: 6.0mm [0.24"]



HALF SHEAR

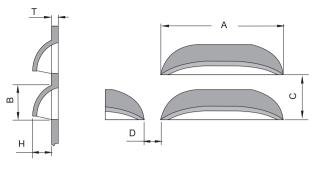


■ Max. B size: 0.6T





CLOSE LOUVER





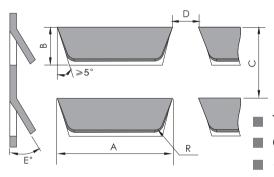


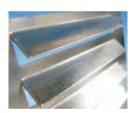




- Tooling is made for specific sheet metal thickness
- Consider the moving direction of the material when programing
- Give tool enough time to strip
- Adjust length without shim, replaceable insert
- Form up only

OPEN LOUVER





- Tooling is made for specific sheet metal thickness
- Consider the moving direction of the material when programing
- Give tool enough time to strip
- Adjust length without shim, replaceable insert
- Form up only

Machine____ Material ____

Material_

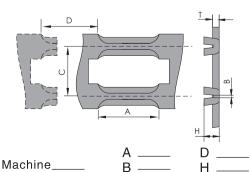
B ____ C ____

E ____

D ____

R ____

CARD GUIDE





■ Tooling is made for specific sheet metal thickness

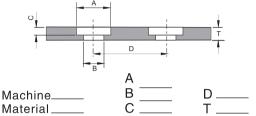
- Adjust length without shim, replaceable insert
- Forming Height ≤ 2 T, otherwise will be deformation easily

C° T

 Machine
 A

 Material
 C

 T



- Need prepunch
- Adjust the prepunch size to get different depth
- Form up & Form down
- Min. thickness: T≥1.0mm [0.04"]

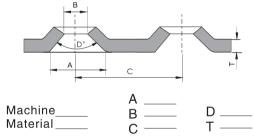
COUNTERSINK







EMBOSS COUNTERSINK-

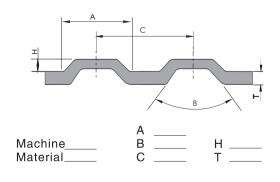


- Suggest using prepunch
- Form up only







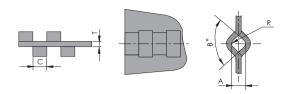


- Escape clamp or punching hole
- Round and Shape are avaiable
- Form up & Form down





THREAD LOOP



Machine____ Material A ____ B ___ C ___

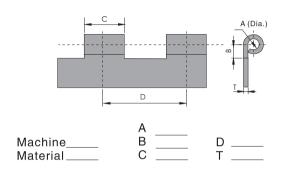
R ____



■ Angle B = 90°

■ Please fill in the left form

HINGE



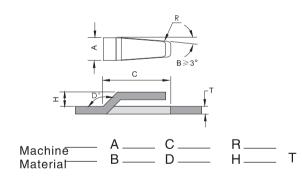


- 1. Tooling is made for specific sheet metal thickness
- 2.Need prepunch
- 3. First for curling, second for forming
- 4. Form up only
- 5. Thickness: $T \le 2.0 \text{mm} [0.08"]$ (Mild steel)

 $T \le 1.5$ mm [0.06"] (Stainless steel)

6.Please fill in the left form

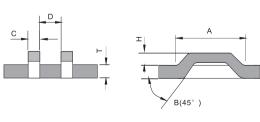
LANCE & FORM





- Tooling is made for specific thickness, can not use thicker material, otherwise the tool will be damaged.
- Please fill in the left form

BRIDGE



Machine——— Material ——— A ____ D ___ B ___ H ___ C ___ T ___

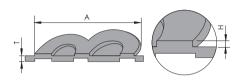


- Can be designed in single or double bridge
- Form up & Form down
- Width of the Bridge $C \ge 2T$ and $C \ge 1.8$ mm [0.07"]

MULTI SCRIBE



- Forbid punching without sheet
- Required special control program for the machine
- Form down only

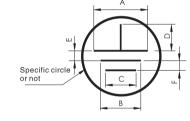


Machine____ A ___ T ___



STAMPING

- 1. Form up or Form down
- 2.Please fill in the left form



Machine____ Material____ A ____ B ____ C ____

D ____ E ___ F ___

- 1. Forbid punching without sheet
- 2. Adjust the height of the tool to change the depth when punching
- 3. Form up or Form down
- 4. Please fill in the left form

G(width)_____ H(depth)____



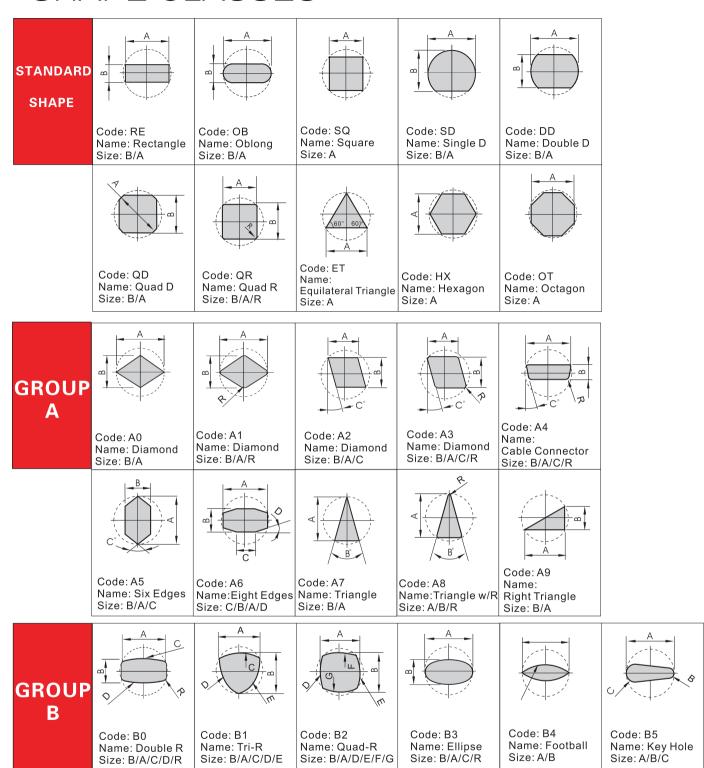
Machine____ Material ____ A ___ T ___



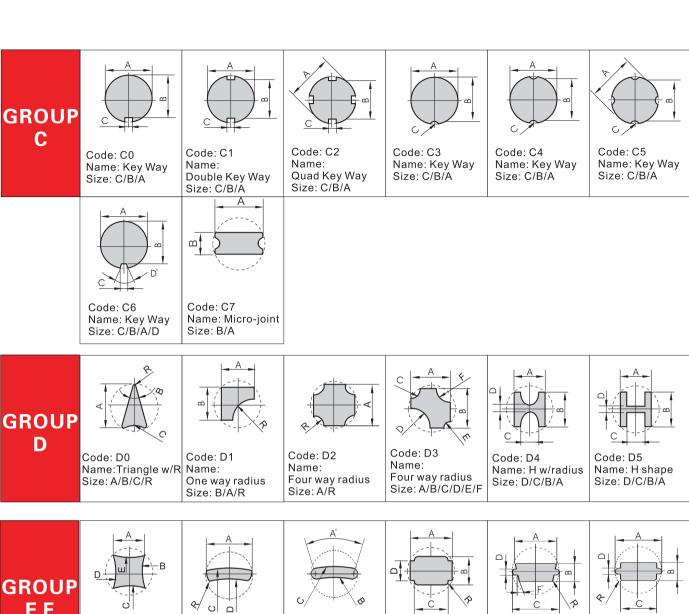
KNOCKOUT

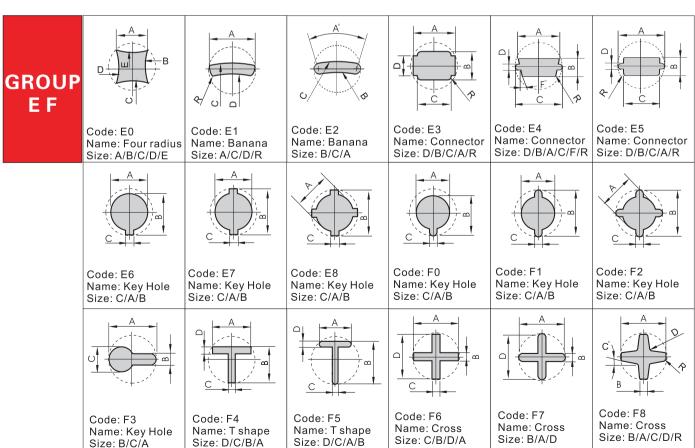
- For small thickness range only
- Changeable insert for another size, save cost

SHAPE CLASSES











Ketec Precision Tooling Co., Ltd

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More about KETEC PRECISION TOOLING, please enter

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